

**Garant****Indexable insert for turning DC.T 11T302, for finish machining, Grade: HU7315-1****Order data**

Order number	260356 HU7315-1
GTIN	4062406769864
Item class	21G

**Technical description**

Finishing/roughing assignment	Finishing
ISO code indexable insert	DCGT 11T302
Cutting conditions	continuous
Feed f	0.03 - 0.1 mm/rev.
Coating	uncoated
Number of changes/inserts	2
Tolerance	G
Main application	N
Grade	HU7315-1
Chip breaker	AF

Corner radius	0.2 mm
Cutting speed $v_c$ main application	120 - 600 m/min
Tool material	Carbide
Cutting depth $a_p$	0.05 - 0.6 mm
Type of product	Indexable insert for turning